

**PRODUCT:** Rage® Ultra

**PART**

**NUMBER:** 100125      Gallon      4 units/case      36 lbs/case

**DESCRIPTION:** Rage® Ultra is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patent pending EcoResin™. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty. Rage® Ultra contains ZNX-7® and is part of the Metalworks® system.

**APPROVED  
SUBSTRATES:**



- Steel
- Galvanized Steel
- Aluminum
- SMC
- Fiberglass (cosmetic repairs only)
- Sanded OEM paint

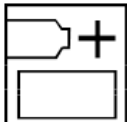
**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

**MIXING:**



- Stir the body filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

### APPLICATION:



- Apply in thin layers and spread smoothly.
- Do not blob on or apply all at once.

### FINISH:



- Sand body filler with 80 grit sandpaper.
- If necessary, reapply Rage® Ultra to fill any pinholes or low spots, allow filler to dry and then sand with 80 grit sandpaper.
- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

### TECHNICAL SPECIFICATIONS:

▪ Appearance	Off-white paste
▪ VOC	Packaged: 1.64 lbs/gal (196 g/L)
	Applied: 0.05 lbs/gal (5 g/L)
▪ Weight per Gallon	9.5 lbs/gal (1138 g/l) Average
▪ Sand Time	15-20 minutes
▪ Max Recommended Thickness (sanded)	1/4 inch
▪ Contents and Caution	MSDS Available upon request

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~77 F (25 C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).

### NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH CREAM HARDENER ONLY!**